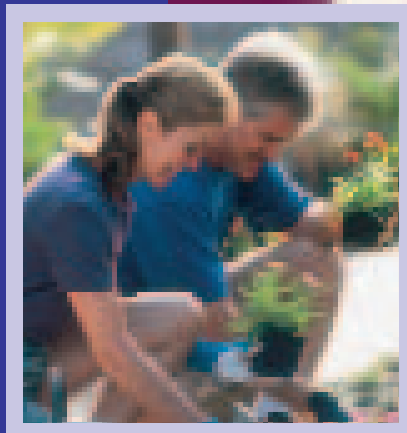


Replenex[®]



*The Natural Way to Maintain Healthy Joints**

Joint damage can begin as early as age 30. Joints are repeatedly stressed, so the body must constantly work to repair them. *Replenex* combines the research-recommended dose of glucosamine HCl with a proprietary blend of botanicals that address the causes of unhealthy joints. This powerful formula helps naturally support joint function and improve flexibility.*



Joint problems afflict countless millions of people worldwide—including more than 50 million Americans.†

Pure Glucosamine

- *Replenex* delivers glucosamine HCl—the purest, most bioavailable form—with *no additional sodium*.

A Proprietary Blend

- An exclusive blend of bromelain, ginger, and green tea help maintain healthy, functioning joints.*

Saves You Money

- Each bottle includes a full month's supply—at a great price per dose.

*These statements have not been evaluated by the Food & Drug Administration. This product is not intended to diagnose, treat, cure, or prevent any disease.

† Mankin, H. J. *Arthritis Surgery*, Chapter 25: Clinical Features of Osteoarthritis. Philadelphia: W.B. Saunders Company, 1994, pp. 469–79

Studies show joint problems, damage, and breakdown of joint cartilage can begin as early as age 30. Over the course of a lifetime, joint diseases like osteoarthritis (called the world's #1 crippler) will affect virtually everyone. Think about it: every movement you make is dependent on your joints—knees, elbows, shoulders, knuckles—those junctures in the body that allow us to be active.

In addition to the wearing down of cartilage, several studies have shown that free radical damage to joints may be one of the root causes of joint inflammation and swelling.

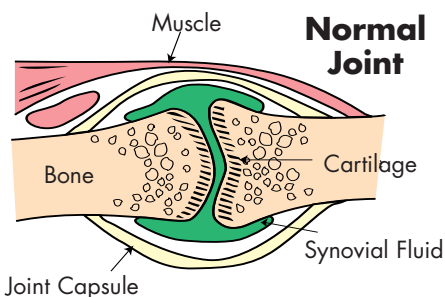
The combination of damaged or worn cartilage and inflammation causes your body's movement to be more restricted, painful, and uncomfortable.

Traditionally, the medical community has treated these ailments with non-steroidal, anti-inflammatory drugs, which mitigate many of the symptoms of unhealthy joints but don't address the root causes. Worse, many NSAIDs come with dangerous side effects.

A Natural Way to Maintain Healthy Joint Function*

Glucosamine is a naturally occurring nutrient in the human body that is critical to the formation of the cartilage that cushions joints. Studies have shown that supplementing your diet with just 1,500 mg of glucosamine HCl—the most bioavailable form—goes a long way toward preserving healthy joint function.*

Advanced Formula Replenex Joint Replenishing Complex provides the body with the research-recommended dose of glucosamine to support the body's efforts in preserving healthy joint cartilage. When taken regularly, *Replenex* helps maintain your



Glucosamine HCl vs. Glucosamine Sulfate

Glucosamine sulfate was used for initial European studies because it was made available by a pharmaceutical company that held a patent on its production. Today, glucosamine HCl is the preferred form because it is more stable in the body, delivers a higher concentration of glucosamine,¹ and has no sodium content.

body's natural supply of glucosamine so it has the building blocks it needs to keep your joints in good repair.*

All-Natural Botanicals Protect Against Free Radical Damage

Replenex doesn't stop at simply helping rebuild cartilage. This advanced formula also includes an exclusive blend of herbs and antioxidants to actually help improve glucosamine uptake and combat the effects of free radical damage.

Numerous studies have shown that three natural ingredients—**bromelain**, an enzyme extracted from the pineapple plant, **ginger**, one of the most widely used spices in the world, and **green tea extract**—are effective in preventing free radical damage and its side effects. All three have been proven effective in promoting and maintaining healthy joint function. The bioflavonoids in green tea extract help keep the collagen (an important part of cartilage) strong and resilient and they also prevent free radical damage.

Maintain Healthy Joints—For a Lifetime

Throughout life, your joints are repeatedly subjected to damaging forces. *Replenex* increases your body's long-term natural supply of glucosamine plus important herbs and botanicals shown to help maintain overall joint health.* Bend easily with *Replenex*.

¹ Bucci L, *Pain Free* (The Summit Group).

Glucosamine & Chondroitin

Melaleuca is committed to providing only the most effective supplements for your money. For *Replenex*, we've selected four ingredients that are scientifically proven to promote joint health and prevent free radical damage—glucosamine HCl, bromelain, ginger, and green tea extract.*

While there are some who believe that chondroitin is also effective in promoting joint health, there is little scientific evidence to back up these claims.

Until science shows otherwise, we will continue to use only those ingredients that are proven effective in helping your joints stay healthy.



Replenex is Patented.

U.S. Patent Number: 6,713,096

The Benefits of *Replenex*

- Higher-potency glucosamine HCl
- All-natural, free-radical fighting ingredients
- No sodium
- Economical: at least one month's supply
- Customers say it works!

This information is designed for educational purposes only and is not intended to be prescriptive. Should you require advice for any particular health reason it is advised that you consult your physician.

This information sheet is intended only for use in the United States. The material contained herein is written in compliance with U.S. requirements. Please use only those materials that have been specifically approved for marketing this product in your country.

Printed in the USA



***These statements have not been evaluated by the Food & Drug Administration. This product is not intended to diagnose, treat, cure, or prevent any disease.**